

FABRICATION FACILITIES



Our main fabrication facility is approx. 30,000 sq. ft. Offering eight (5) ton cranes and (30) welding stations, we can accommodate large, unit builds.

Our secondary fabrication facility is approx. 14,000 sq. ft. We added this brand new building in 2005 and it boasts six (5) ton cranes and (15) welding stations.

Regardless of the facility, we have the necessary equipment to lift projects weighing as much as 60,000lbs.



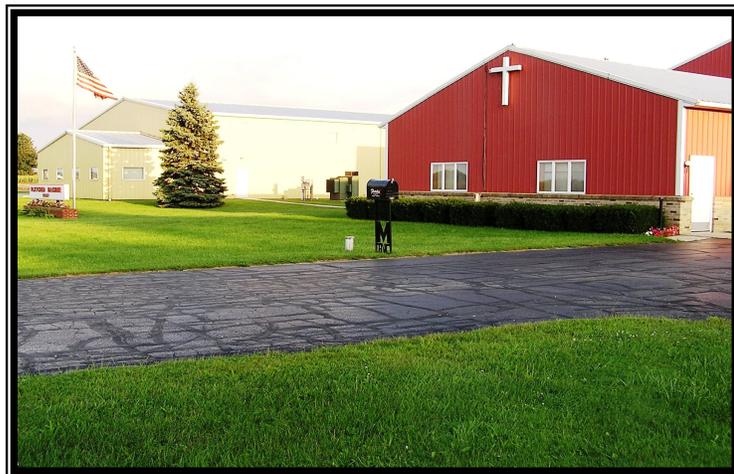
When most customers hear the name Fletcher Machine, they immediately think of machining. But with nearly 70,000 sq. ft. of manufacturing space, we offer much, much more than the majority of our competitors. Along with our machining capabilities, we are able to build your large or small projects from start to finish. We have built simple structures such as liquid-tight tanks and shaft assemblies plus even more complex conveyor systems and the assembly of robotic-controlled systems for the automotive industry. Our diversity in experience is only matched by the diversity in our facilities.

When we say 'build', we mean from start to finish. In our steel processing center we can cut your parts to size or precision torch them with our AKS ACCU-KUT plasma system. From there, we can weld, shear, roll, or bend to print. Is machining needed? We have the capabilities to turn or mill nearly every part that comes in the door. We can also grind your parts in our large-capacity surface grinder. After we have taken your projects from raw material to an acceptable, finished product, we can also offer you painting and many other types of finishes. If it can be transported, we can build it. We also have the capacity for unlimited power testing.

We invite you to call us and schedule a tour of our facilities. We are also more than willing to travel to you to discuss how Fletcher Machine can benefit your business.

With all of our capabilities, we can take your part, product, or idea and make it a reality. From print to paint and everything in between. We can save our customers more time and money by eliminating their reliance on multiple suppliers. We can also eliminate your need to perform in-house procedures which take money, machinery, and manpower. Have tight deadlines or need temporary storage for your shipment? We can accommodate you.

By partnering with Fletcher Machine, you can be assured that we will meet all of your needs from beginning to end.





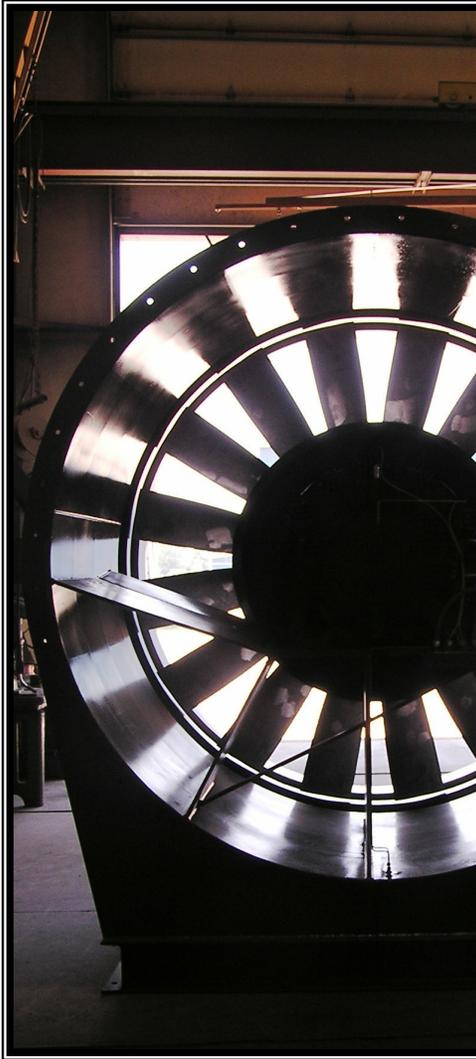
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FABRICATING EQUIPMENT LIST

Torch:

AKS ACCU-CUT Plasma System 120" X 124"
 AKS ACCU-CUT Fuel Torch System 96" X 120"

Metal Working:

Accushear 1/2" X 12'
 Accupress Brake Hyd 320 Ton 1/2" X 12'
 SIHR Pinch Roll 10' X 1/2"
 CPHV-80 Angle Roll 3" X 3/8"
 Whitney & Jensen Leaf & Box 14 Ga. X 10'
 Hydraulic Arbor Press 7 Ton
 Hydraulic Arbor Press 25 Ton
 Electro Arc Tap Extractor 2 SE
 Greenlee Electric Conduit Bender 2" Capacity
 Hossfeld Bender #2 Universal
 Leonard Precision Hydraulic Bender 1" Capacity
 Oilgear Hydraulic Broach 25 Ton
 Peddinghaus Iron Worker Type 210/13
 Scotchman Iron Worker #55057
 Hendley & Whitmore Angle Roll 1/4" X 2" X 2"
 Power Rolls 10 Ga. X 43"
 Power Rolls 10 Ga. X 36"
 Rigid #141 Pipe Threader 4" Capacity
 Rigid #1822 Pipe Threader 2" Capacity
 Rigid #600 Pipe Threader 1-1/4" Cap.
 Rigid #802 Pipe Threader 2" Capacity

Cutting:

(2) Wells 8M Horizontal Saw 8" X 12"
 (2) Marvel #8 Vertical Saw 18" X 20"
 Marvel #81A Vertical Saw 18" X 20"
 Amada HA 16 Automatic Saw
 Amada HA 250 Automatic Saw

Material Handling:

(2) Bridge Cranes 2 Ton
 (18) Bridge Cranes 5 Ton
 (2) Jib Hoist 1/2 Ton
 (5) Jib Hoist 1 Ton
 Portable A Frames 2 Ton
 Austin Western Rough Terrain Crane 10 Ton
 Austin Western Rough Terrain Crane 15 Ton
 ARI-HETRA Mobile Lifting System (x4) 30 Ton
 Clark CY225 Forklift "Shrek" 15 Ton

Welding Equipment

(56)MIG Welders 200/300 Amp
 (1) Sub-Arc Welder 400 Amp
 (1) Miller-Matic 350 Pulse Welder
 (1) 1000 Amp Stud Welder
 (4) Arc Welders
 (1) Turn Table



MACHINING FACILITIES



Our machining facility is approx. 25,000 sq. ft. We have the capabilities to machine nearly any size, shape, or material whether it is a large production run or a one-time specialty part. Our machining facility also contains a full steel processing center.

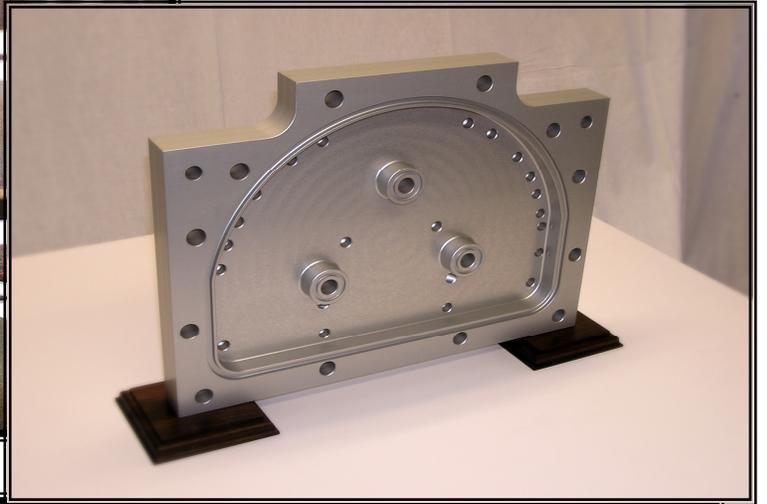
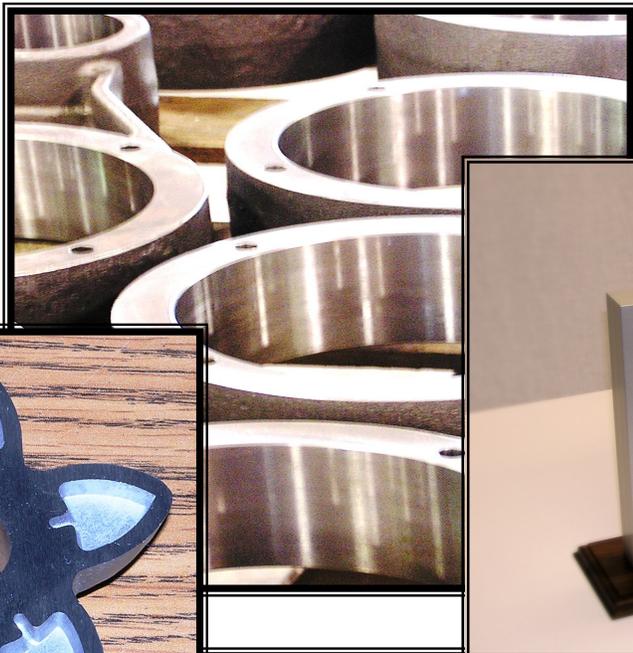
Our machine shop is equipped with an array of CNC equipment (see our Machining Equipment List). Fletcher Machine is constantly looking for ways to improve our value to our customers. One way we accomplish this is by assessing the needs of each customer and adapting to meet those needs.

We can accommodate all types of jobs. Some of our routine machining includes such diverse materials as: Cast Stainless, Bronze, Aluminum, Waspaloy, UHMW Plastic, PVC, etc. Our size capabilities can range from 5000 lb. Waspaloy dies to 1/2" plastic pieces. Our maximum O.D. turndown is 52".

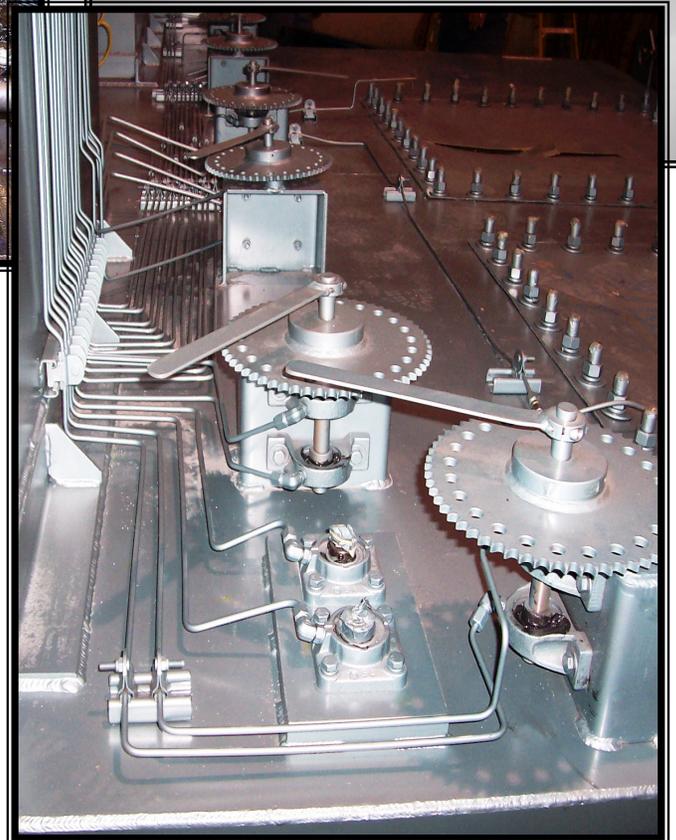
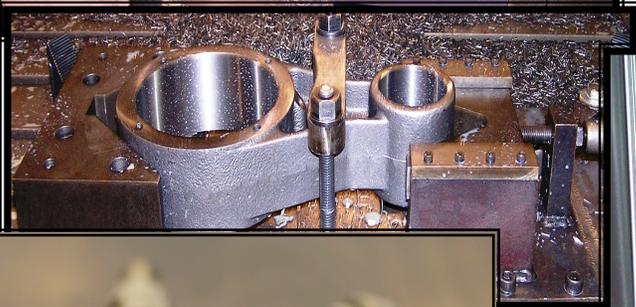
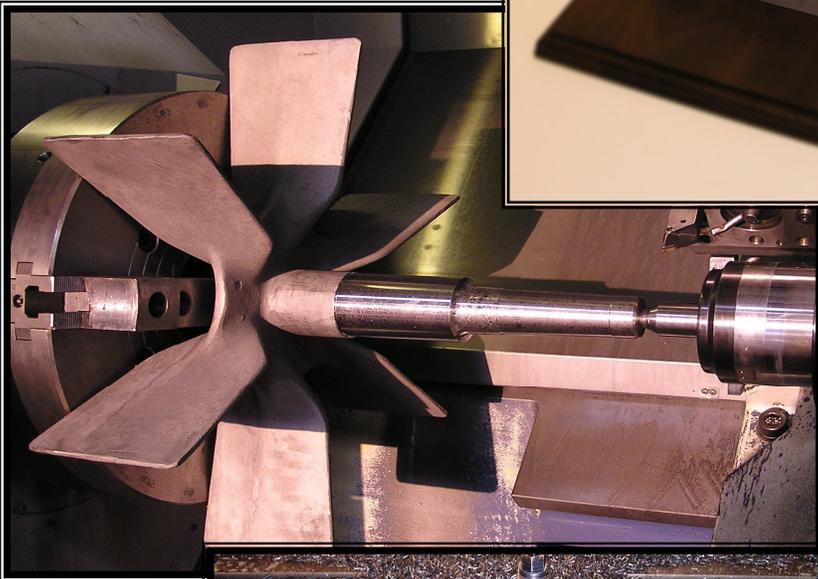
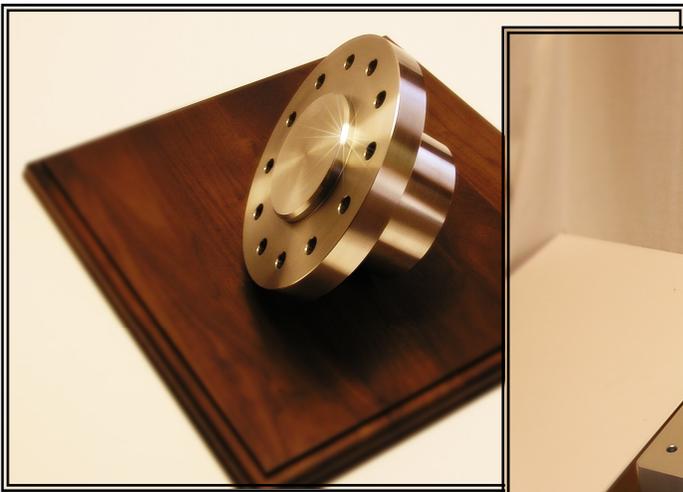
We have the ability to machine your one-time, specialty part or your production runs of 1000, 5000, or more. Large or small, we are prepared to meet your needs.

Along with our diversity of machining capabilities, another thing that remains constant is our ability to remain competitively priced. Many companies choose Fletcher Machine because we can make them more valuable to *their* customers.





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MACHINING EQUIPMENT LIST



CNC Lathes:

(1) Mori Seiki Model SL 3H CNC	22.4" Swing
Mori Seiki Model SL 6A CNC	26" Swing
Mori Seiki Model SL600 CNC	36" Swing
Mori Seiki 3-Axis Model NL2500	24" Max OD
Mazak QTN 250	



CNC Mills:

Okamoto HBM HMC 3000	36" X 120" Table
Mazak 510C Nexius (4) Axis	
Mazak 50/80 Vertical CNC	40" X 80" Table
Mazak 60/80 Vertical CNC	50" X 80" Table
Mazak V414 Vertical CNC	16" X 22" Table

Lathes:

Hendey Engine	14" X 36"
W.S. No. 4A Turret	28" Swing
W.S. No. 4 Turret	16" Swing



Mills:

Bridgeport Vertical	42" Table
Bridgeport Vertical	49" Table
Cincinnati Vert. & Horiz.	54" Table
(2) Sharp Vertical CNC	10" X 50" Table

Grinders:

#18 Blanchard Rotary Surface Grinder	36" Capacity
Mattison Surface Grinder	60"x24"x24"



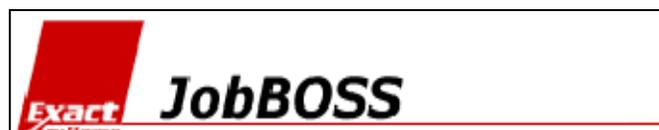
QUALITY STATEMENT

"We continually strive to meet or exceed our customers' needs while providing top quality at competitive prices. We are committed to seeking constant improvements in our quality management system to provide excellent products and services to our customers. Our focus is on continued growth both inside and outside of our organization."



- ▶ Fletcher Machine has been an ISO 9001:20015 Certified company since 2003.
- ▶ Our inspection equipment is calibrated according to NIST standards.
- ▶ Our inspection procedures begin with the “first part” and continue through the production process.
- ▶ We work together with every customer to ensure each part is acceptable and accurate.

Fletcher Machine is proud to use:





- ▶ Our computerized, job-control system, JobBOSS, is an all-inclusive software package that is utilized for quoting, order processing, material routers, bill of materials, accounts payable/receivable, scheduling, and inventory.
- ▶ It has the agility we need to handle the 'real world' - where our customers are demanding shorter lead times and better pricing.
- ▶ JobBOSS quoting lets us improve the accuracy of your quotes and reduce turn-around time.
- ▶ Every member of our shop team - managers, foremen, estimators, purchasing, and employees can work in a single, integrated environment to quote, build, setup and manage jobs. JobBOSS allows us to integrate and keep things efficient, which in the end, benefits our customers.

